TruAnodize Smooth Low Gloss Powder Coatings

The TCI 10000 Series Architectural anodize effect product line is formulated in a Superior Exterior Performance modified polyester system to meet the performance requirements of AAMA 2604. This product line is an excellent replacement for anodized products and minimizes or eliminates the color variation problems associated with anodizing metals and having to mix and match various anodized colors. The TCI AAMA 2604 Anodized line has six colors developed to match the six most popular anodized offerings in the market and have a 60° gloss range of 5-15%. These coatings apply in one coat, require no clear coat, and achieve a beautiful, smooth, low gloss finish suitable for any architectural, commercial, or residential project.

Stock Products

Product Name	Product No.
2604 Anodized Lt. Bronze LR	100110-01991
2604 Anodized Dk. Bronze LR	100110-01992
2604 Anodized Dk. Bronze DR	10010-92370
2604 Anodized Champagne LR	100110-01993
2604 Anodized Black	10010-92369
2604 Bonded Anodized Clear	101110-01987

Contact TCI for more information.

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Ideal Applications

- Windows
- BenchesWall panels

Rails

- Door frames
 - Lighting

Features and Benefits

- Formulated to create an anodized look in one simple step
- Simple one coat application with no clear coat
- Uniform color: minimizes or eliminates color variation problems commonly associated with anodized metals
- Smooth, low gloss finish with a rich natural anodized effect
- Batch-to-batch consistency
- Meets AAMA 2604 performance requirements and has an associated 5 year warranty for certified applicators

TruDurance Architectural Powder Coatings

TruAnodize is a part of the AAMA 2604 TruDurance product line. Products in this series have a 60° gloss range of 30-90%+ and are available in a wide selection of colors. Proper chrome or non-chrome pretreatment is critical for product performance. A chrome conversion coating must be applied at 30 mg/ft² minimum. The non-chrome must be applied per supplier's specification. A TCI technical representative must audit each application system to insure products will meet the 2604 specification.